

teco – werkzeugmaschinen gmbh & co kg

Westring 1 D-40721 Hilden Postfach / P.O.Box 865 D-40708 Hilden Germany
Telefax: +49 (0) 2103 3682 20 + 47509
e-mail: teco-werkzeugmaschinen @ megabit.net

Airport: DÜSSELDORF
Telefon: +49 (0) 2103 3682 10
Internet: http://www.teco-germany.com

(This is a temporary description subject to change and amplification)

Subject to prior sale and our delivery conditions we can offer:

Stock-No 6282

Universal Vertical Boring Mill RAFAMET KCFb-320 1970 Condition: very good

Main features:

2 toolholders
Threading attachment

Technical data:

Max. swing	3800 mm
Face plate diameter	3200 mm
Table speeds	0,8 – 63 rpm
Daylight = distance faceplate - toolholder	1850 mm
Max. daylight	2500 mm
Feeds/speeds:	
Right toolholder	0,24 – 10,6 mm/rev. / 910 mm/min.
Left toolholder	0,185 – 8,16 mm/rev. / 910 mm/min.
Drilling feeds/speeds	0,7 – 3,06 mm/rev. / 680 mm/min.
Min. distance between toolholders	500 mm
Swivelling area of toolholder	0° - 30°
Swivelling area of toolholder for taper turning	30° - 73° 20'
31 pitches for metric threading	
12 pitches for inch threading	
Max. stroke of toolholder	1000 mm
Max. table load at 0,8-3,15 rpm	25.000 kg
at 40 – 60 rpm	15.000 kg
Power and speed of main motor	33 kW / 1500 U/Min.
Motor power and speed for rapid travel	13 kW / 1500 U/Min.
Peak power	120 A
Weight approx.	80 t



Price:

€ _____,-

ex our warehouse, unpacked, uninsured, f.o.t.

teco-werkzeugmaschinen GmbH & Co KG

Errors in dimensions, accessories and technical details accepted!