

# teco-werkzeugmaschinen gmbh & co kg

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(preliminary and incomplete description)

Stock-No. 6273

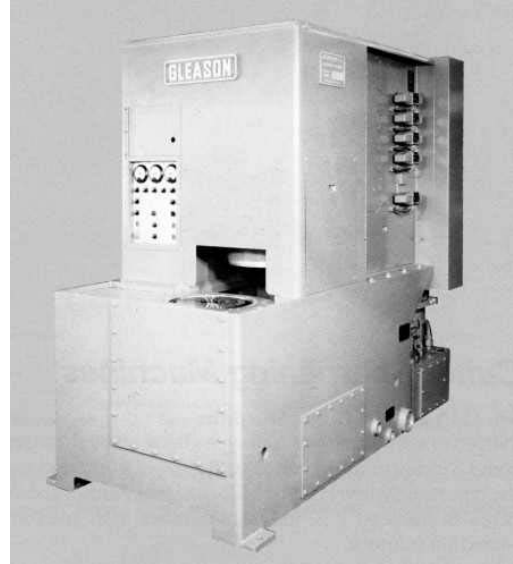
Subject to prior sale and our delivery conditions we can offer:

Quenching press  
**GLEASON Nr. 529, new 1970**  
Condition: good

**The Gleason 529 Quenching Machine** is the ultimate in quenching cycle control for either jobbing or volume production for automotive ring gears and other round, flat or cylindrical parts up to 10.5" (267 mm) diameter and 4" (102 mm) high.

### **Equipment:**

- Universal lower die
- Automatic device including quick release of the work cycle
- Unloading device
- Cooling tank and conveyor belt



### **Technical data:**

Maximum diameter	267 mm
Maximum height	102 mm
Distance between bottom of upper die holder to top of bottom die holder	152 mm

### **Hydraulic system**

Total pressure	22.473 kg
Outer ring pressure	9.080 kg
Inner ring pressure	9.080 kg
Expander pressure	4.313 kg

### **Oil supply**

Machine capacity	1.040 l
Diameter of oil inlet	2"
Diameter of oil outlet	4"
Required outer oil feed	380 l/Min.
Quench chamber	757 l/Min.
Pump capacity	946 l/Min.

### **Drives**

Quenching pump motor	7,5 HP
Hydraulic pump motor	7,5 HP
Feed motor	¼ HP
Weight approx.	6.606 kg
Space required L x W x H, approx.	1,87 x 3,3 x 2,13 mm

### **Price:**

ex our warehouse, unpacked, uninsured, fot.

€ \_\_\_\_\_

TECO Werkzeugmaschinen GmbH + Co. KG.

**Errors in dimensions, accessories and technical details accepted!**