

teco – werkzeugmaschinen gmbh & co kg

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(This is a temporary description subject to change and amplification)

Stock.No. 6237

Subject to prior sale and our sales and delivery conditions we can offer:

Gear hobbing machine
MODUL ZFWZ 630 1984
Condition: never used

The ZFWZ 630 is for economic application, generally in gear construction.
The machine is for spur and helical gears, worm gears and worms as well as other profiles.



(Photograph out of brochure)

Machine data:

- Universal milling head
 - Special milling head
 - Infinitely variable hob drive
 - Stepless axial- tangential- and radial feeds
 - Hydraulic work piece clamping device
 - Outer steady arm –swinging out -
 - Hob fast clamping device
 - Two cut cycle
 - Shifting
 - Swivelling of hob head
 - Automatic working programs
 - Electric equipment
- Hydraulic equipment
 - Central lubrication
 - Impuls lubrication system
 - Cooling equipment
 - Swarf conveyor
 - Splash guard
 - Live centering point
 - Pre-deburring device
 - Hob setting gauge
 - Operating tools
 - Manual

Technical details:

Max. gear dia.	710 mm
Max. axial feed	400 mm
Max. module	10 mm
Max. hob shift	200 mm
Max. helix angle	45°
Min. number of teeth / with indexing drive	10 / 5
Max. hob dia. / length	200 / 250 mm
Dia. of work table	580 mm
Table centering diameter / depth	250 / 45 mm
Min./max. distance center of hob – surface of work table	175 – 575 mm
Min./max. distance center of hob - center of work table	50 – 505 mm
Spindle taper	SK 50
Hob speeds on universal- and on special hob head	50 – 400 / 100 – 800 rpm
Axial feed, stepless	0,2 – 10 mm/WU
Tangential feed, stepless	0,1 – 5 mm/WU
Radial feed, stepless	0,1 – 1 mm/WU
Main drive	15 kW
Connected load, 380 V 50 Hz	35 kVA
Weight of machine	9.200 kg
Machine dimensions	3380 x 2715 x 2250 mm

Price:

ex our warehouse, unpacked, uninsured, f.o.t

€ _____ :-

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Error in dimensions, accessories and technical details accepted