teco–werkzeugmaschinen gmbh & co kg

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(This is a temporary description subject to change and amplification)

Subject to prior sale and our delivery conditions we can offer:

Stock-No 6216

GLEASON NO 116 new 1975
hypoid generator
condition: good

Main features:
- for spiral-, zerol- and hypoid gears and pinions
- chip conveyor

Technical datas:

max cone distance		230 mm
min / max cone angle (work head angle 90°)		5° 42`- 84° 18`
max face width		70 mm
max module		12,7
max gear pitch diameter (30° spiral angle):		
ratio 10 to 1		460 mm
ratio 2 to 1		406 mm
ratio 1 to 1		324 mm
number of teeth		5 - 150
spindle: dia of taper hole	large end	100 mm
	through spindle	78 mm
taper		1 : 20
cutter speeds		17 – 115 rpm
feeds		9 – 80 sec/tooth
main motor (220 / 380 V 50Hz)		5,5 kW
hydraulic motor		3 kW
coolant motor		1,5 kW
space required		2.000 x 3.000 mm
weight		10.750 kg

Accessories:
- change gears

Price: € _____,-

Ex our warehouse, unpacked, uninsured, f. o. t..

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Errors in dimensions, accessories and technical details accepted!