

teco-werkzeugmaschinen gmbh & co kg

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(This is a temporary description subject to change and amplification)

Subject to prior sale and our delivery conditions we can offer:

Stock-No 6215

GLEASON NO 116 new 1975

hypoid rougher
condition: good

Main features:

- for spiral-, zerol- and hypoid gears and pinions with modified roll to produce tooth bearing
- chip conveyor

Technical datas:

max cone distance	230 mm
min / max cone angle (work head angle 90°)	5° 42` - 84° 18`
max face width	70 mm
max module	12,7
max gear pitch diameter (30° spiral angle):	
ratio 10 to 1	460 mm
ratio 2 to 1	406 mm
ratio 1 to 1	324 mm
number of teeth	5 - 150
spindle: dia of taper hole	large end 100 mm
	trough spindle 78 mm
taper	1 : 20
cutter speeds	17 - 115 rpm
feeds	9 - 80 sec/tooth
main motor (550 V 50 Hz)	5,5 kW
hydraulic motor	3 kW
coolant motor	1,5 kW
space required	2.000 x 3.000 mm
weight	10.750 kg

Accessories:

- Change gears

Price:

€ _____,-

Ex our warehouse, unpacked, uninsured, f. o. t..

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Errors in dimensions, accessories and technical details accepted!